

## SAWING MACHINES AND SYSTEMS

## Make use of a long SILOMA's experience!





		OL331M
Cutting at angle 90 <sup>0</sup>	mm	330
	mm	330x330
	mm	590x250
Cutting at angle 45 <sup>0</sup>	mm	300
	mm	280x280
	mm	250x330
Bundle cutting	mm	80x220
Material level	mm	740
Sawing speed	m/min	17÷110
Saw blade dimension	mm	4120x27x0,9
Power of:		
main motor	kW	1.5
cooling motor	kW	0.12
Capacity of:		
hydraulic system tank	I	1.5
cooling system tank	I	50
Overall dimension		
length	mm	1900
width	mm	750
height	mm	1220
Net weight	kg	420

The model *OL 331 M* is a manually operated swing frame type bandsaw cutting machine for industrial usage and ultimate application for cutting of solids, pipes and profiles of ferrous and non-ferrous metals.

The construction of the *OL 331 M* allows infinitely variable rotation of the clamping vice jaws in a range of  $45^{\circ}$  at right and up to  $45^{\circ}$  at left. Angle setting accuracy by a scale is  $1^{\circ}$ .

The cutting process performs automatically without operator's involvement. The saw bow runs downwards via gravitational way and the feeding speed is controlled by a hydraulic cylinder and a valve.

Infinitely variable cutting speed - via frequency inverter of the main asynchrony electric motor.

Saw bow feeding – hydraulically; Saw bow lifting – manually; Material clamping – manually; Saw blade tensioning – manually; Cutting length setting – manually;

Easy maintenance, minimal required floor space; Simple servicing and long working life;